

Work Order ID 98145

Friday, March 08, 2013 8:36:05 AM

98145

Page 1

Item ID: DSI 9506-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Installation Modification

Start Date: 3/8/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/11/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MF*Date: *13-3-8* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept
Qty Reject
Qty Reject
Number Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9506

A

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9506-011
CHG001

0.00

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

) *for MJS 13-3-8**13-03-08 JB*

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Item ID: DSI 9506-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Installation Modification

Stop

NS2

Start Date: 3/8/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/11/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9506-011

Location: _____

PPP rev: _____

Ship

DAS
06
8-08

B/B/S

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLS 13-03-08

11/1303-8

Picklist Print

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Work Order ID: 98145

Parent Item: DSI 9506-011

Parent Item Name: Installation Modification

Start Date: 3/8/2013

Required Date: 3/11/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN412A Bolt		Purchased	No			110	Each	221.0000	4	4	2B		
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Location

Loc Qty

Loc Code

FG	10	
120423	10	
ST356	211	
120423	211	

*AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	0.0000	4	4	2B		
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D2274 Radius Block		Manufactured	No			110	Each	264.0000	4	4	2B		
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Location

Loc Qty

Loc Code

FG	2	
86855	2	
ST008	262	
65047	12	
86855	4	
92418	15	
95118	4	
95412	227	

D2529 Washer		Manufactured	No			110	Each	556.0000	4	4	2B	13-03-08	
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Location

Loc Qty

Loc Code

ST011	556	
64127	12	
92045	48	
95164	24	
95917	472	

95917

Picklist Print

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Work Order ID: 98145

Parent Item: DSI 9506-011

Parent Item Name: Installation Modification

Start Date: 3/8/2013

Required Date: 3/11/2013

Start Qty: 1.00

Required Qty: 1.00

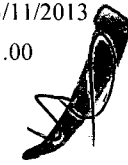
D3171-1

Angle

Manufactured No

110 Each 1.0000

3x96885 23



Location

Loc Qty

Loc Code

ST031

1

85910

1

12859110

Purchased

No

110 Each 4,273.0000

4 4 23



MS21042L4

Nut

Location

Loc Qty

Loc Code

FP001

318

122452

306

8182

12

FP-001

12

8182

12

GA

40

121444

40

ST314

75

116548

12

119017

20

123248

27

123355

16

ST506

828

123900

828

ST518

3000

124231

3000

123900

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Shop Packet Print

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REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-578 REV. F AND EARLIER
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-578 REV. 1 AND EARLIER

REF TCCA STC SH93-4
REF FAA STC SR00028NY
REF FAA STC SR00028NY
REF EASA STC EASA.IM.R.S.01389

TO ENSURE COMPATIBILITY BETWEEN THE D350-578-011/-021 BEARPAW INSTALLATION AND EXISTING AERAZUR FLOAT SYSTEM, CUSTOMERS ARE ENCOURAGED TO PROCURE DSI-9506-011 KIT LISTED BELOW AND PERFORM THE FOLLOWING DEVIATIONS ON INSTALLATION. REFER TO FIGURE 1.

1. MOVE EACH D2432F/D2672F BEARPAW AFT BY 1.50" MAX;
2. SUBSTITUTE AFTMOST D2438 CLAMP WITH TWO D3171-1 ANGLES TRIMMED TO FIT THE AERAZUR FLOAT CLAMPS ON EACH D2432F/D2672F BEARPAW;
3. ADD EXTRA HOLES/COUNTERBORES (Ø0.260" THRU, C'BORE Ø0.930" x 0.300" DEEP FROM BOTTOM) ON EACH D2432F/D2672F BEARPAW TO MOUNT CENTER D2438 CLAMP TO CLEAR AFT CROSSTUBE SADDLE.

IN ALL OTHER RESPECTS, INSTALL THE D350-578-011/-021 BEARPAW INSTALLATION PER INSTALLATION INSTRUCTIONS D350-578 REV. F OR EARLIER.

PARTS LIST

QTY 011	PART NUMBER	DESCRIPTION
X	DSI-9506-011	INSTALLATION MOD KIT
4	D2274	RADIUS BLOCK
4	D2529	WASHER
4	D3171-1	ANGLE
4	AN4-12A	BOLT
4	AN960JD416	WASHER
4	MS21042L4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.02.26
CERT. NO.: SH93-4
ISSUE NO.: 7

A	NEW ISSUE	MB	10.02.26
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9506	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INSTALL MODIFICATION	NTS
DATE	10.02.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	